## On the Accuracy of Delay-History-Based Predictors in Large Call Centers

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#### Accuracy of LES

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Description of Data Accuracy of LES

▶ Uncertain and time-varying demand ⇒ inappropriate staffing

▶ Long waiting times (e.g., service-oriented call centers) Uncertainty about length of wait (invisible queues)

#### Introduction

## **Delay Announcements**

Modern Call Centers

Large

- Inexpensive
- Relatively easy to implement
- Improve quality of service
- Control congestion: impact customer behavior

**Advantages** 

Robust

Easy to interpret

#### Last-to-Enter-Service Predictor (*LES*)

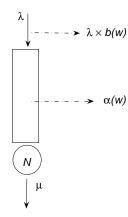
Do not rely on system parameters

- $\triangleright$  w(t) = waiting time of the customer arriving at time t
- $ightharpoonup au_t = ext{arrival time of the LES customer at time } t$

Exploit the recent history of delays in the system.

$$heta_{LES}(t) \equiv w( au_t)$$

## Single class/Single pool Model



ightharpoonup Arrival rate:  $\lambda$ 

▶ Prob. of balking: b(w) depends on the announced delay w

ightharpoonup Service rate:  $\mu$ 

► Number of servers: *N* 

ightharpoonup Abandonment rate:  $\alpha(w)$  depends on the announced delay w

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Description of Da Accuracy of LES New Predictors

## Part 2: Empirical Study

Question: How accurate is the LES delay predictor?

▶ Abandonment: independent of the announcement Abandonment: dependent on the announcement

Balking: dependent on the announcement

- Real-life call center data
- Accuracy of LES
- New delay-history-based predictors

Part 1: Asymptotic Accuracy of LES

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- ▶ Delay announcements and their effect on system dynamics: Hassin (1986), Whitt (1999a), Armony & Maglaras (2004), Guo & Zipkin (2007), Armony et al. (2009), Allon et al. (2010a,b)
- Lead time quotations in manufacturing:
   Duenyas & Hopp (1995), Spearman & Zhang (1999), Ata & Olsen (2007), Dobson & Pinker (2006)
- Accuracy of waiting time estimates:
   Nakibly (2002), Whitt (1999b), Jouini et al (2007), Ibrahim
   Whitt (2009a,b,c,d)

# Part 1 Asymptotic Accuracy of LES

#### Accuracy of LES Predictor

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## A Sequence of Systems (QED Asymptotic Regime)

#### *N*<sup>th</sup> System:

- ightharpoonup Service rate:  $\mu$
- ► Number of Servers: *N*
- Arrival rate:  $\lambda^N = N\mu + \mathcal{O}(\sqrt{N})$
- ▶ Abandonment rate:  $\alpha^N(w)$
- ▶ Balking probability:  $b^N(w)$

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## Independent abandonment

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#### Independent abandonment

- ► Consider the case where  $\alpha^N(w) \equiv \alpha$ ,  $b^N(w) \equiv 1$
- Waiting times are "small" (Garnett et al.)

$$w^N(t) = \mathcal{O}\left(\frac{1}{\sqrt{\lambda^N}}\right)$$

- Scaled queue length is diffusion
- ▶ Scaled queue length: almost constant between arrival and departure
- ► Snapshot principle:  $\sqrt{N}w^N \approx \frac{1}{\mu} \frac{Q^N}{\sqrt{N}}$  (Puhalskii).

#### Theorem

As the system size increases,

$$\sqrt{N}|w(t^N)-w(\tau_t^N)| \Rightarrow 0, \ \ \text{for all} \ \ t>0.$$

WT based on  $LES \approx Actual WT$ 



LES is asymptotically correct

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- ▶ Consider the case where  $\alpha^N(w) \in [\alpha_1, \alpha_2]$ ,  $b^N(w) \equiv 1$
- ► We show.

$$w^N(t) = \mathcal{O}\left(\frac{1}{\sqrt{\lambda^N}}\right)$$

- ► Scaled queue length may/may not be a diffusion!
- ▶ Queue length: almost constant between arrival and departure

#### Theorem

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Bounding argument First show that

We can construct such that

$$Q_{\mathsf{Sys}\;\mathsf{II}}(t+s) \leq Q(t+s) \leq Q_{\mathsf{Sys}\;\mathsf{I}}(t+s) \;\; \mathsf{for\;all}\; s \geq 0.$$

 $|\tau_{\star}^{N}-t|\to 0$ , as  $N\to \infty$ .

 $\triangleright$   $Q_{\text{Sys}}$  converge to diffusion processes

• Consider two systems initialized at time  $\tau_t^N$ :

System I: Abandonment rate is α<sub>1</sub> ▶ System II: Abandonment rate is  $\alpha_2$ .

#### General distribution for abandonment time

- ▶ If announcement is w, then the abandonment time of the customer has distribution  $F_w$
- We assume that the hazard rate of F<sub>w</sub> is uniformly bounded from above and below
- Similar bounding argument holds
- ▶ LES announcements are asymptotically accurate

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- $\triangleright$  Customer balks with probability b(w) if given announcement W
- ▶ If b(w) is fixed and is of  $\mathcal{O}(\frac{1}{\sqrt{N}})$ 
  - Diffusion limit holds
  - Snapshot principle implies asymptotic accuracy
- $\triangleright$  For general b(w), under technical conditions LES is asymptotically accurate

## Part 2

## Statistical Analysis of Call Center Data

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#### Description of the Data

#### Call Center of a US Bank

- Large call center:
  - ▶ 900-1200 agents on weekdays
  - ▶ 200-500 agents on weekends
- Multiple sites: NY, PA, RI, and MA
- Routing: skill-based, across sites
- ▶ Up to 300,000 calls/day
- ► Types of services: Retail, Premier, Business, Consumer Loans, Online Banking, and **Telesales**

#### **Data Set**

- ► Single customer class: **Telesales**
- ▶ 7769 calls registered over two weekdays:
  - ▶ 05/22/2003 (3654 calls)
  - ▶ 05/28/2003 (4115 calls)
- Working hours: 7 AM midnight
- Around 50 agents (time-varying)

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### **Summary Statistics**

Wait = time until either entry to service or abandonment.

## 05/22/2003 (in secs)

Average wait	17
Std dev. of wait	62
Average positive wait	43
Proportion of delayed customers	38%
Proportion of abandonment	3.0%
75 <sup>th</sup> percentile	5.0

## 05/28/2003 (in secs)

Average wait	24
Std dev. of wait	83
Average positive wait	54
Proportion of delayed customers	45%
Proportion of abandonment	4.0%
75 <sup>th</sup> percentile	14

- ▶ Large variance ⇒ overall average is not a reliable predictor
- ▶ Need to use information about current system state

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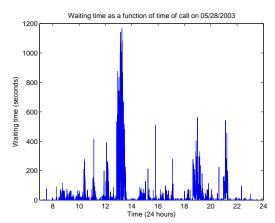
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#### Time Variation of Waits



- ▶ Peaks correspond to a decrease in the number of available agents (e.g., lunch break around 1pm)
- ► Fluctuations ⇒ errors in delay-history-based predictions

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Sample Bias (B)

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Average Squared Error (ASE)

 $\triangleright$  k =sample size

 $\triangleright$   $p_i = \text{delay prediction for customer } i$ 

 $b d_i =$  measured delay for customer  $i (d_i > 0)$ 

$$ASE \equiv \frac{1}{k} \sum_{i=1}^k (p_i - d_i)^2 .$$

 $B \equiv \frac{1}{k} \sum_{i=1}^{\kappa} (p_i - d_i)$ 

We consider  $\sqrt{ASE}$ .

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Time unit = 1 second.

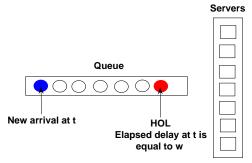
	B(LES)	$\sqrt{ASE(LES)}$
05/22	-18	99
05/28	-7.5	160

	B(LES)/Avg. Wait	$\sqrt{ASE(LES)}/(Avg. Wait)$
05/22	-0.42	2.3
05/28	-0.15	3.0

Problem: Announce LES = 0 to delayed customers.

- ▶ 05/22: 51% of *LES* announcements = 0
- ▶ 05/28: 58% of *LES* announcements = 0

#### Alternative Delay-History-Based Predictors



## **Head-of-Line Predictor (***HOL***)**

 $\triangleright$   $w_H$  = elapsed delay of HOL customer

$$\theta_{HOL}(w_H) \equiv w_H$$

The *HOL* announcement is positive if there is an HOL customer. Otherwise, announce LES.

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#### Performance of Predictors

Time unit = 1 second.

## **Estimates on 05/22/2003**

	HOL	LES	(LES + HOL)/2
В	-0.34	-18	-9.1
$\sqrt{ASE}$	120	99	98

	HOL	LES	(LES + HOL)/2
B/ Avg. Wait	-0.0078	-0.42	-0.21
$\sqrt{ASE}$ /Avg. Wait	2.7	2.3	2.2

We corrected for the bias but large variance remains.

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## New Predictor Based on the Traffic Intensity

#### Refined LES Predictor (LES $_r$ )

- $ightharpoonup t_L = arrival time of LES customer$
- $t_C$  = arrival time of current customer
- $\triangleright$   $w_H$  = elapsed delay of HOL customer
- $\triangleright$   $w_L = \text{delay of LES customer}$
- ho(t) =estimate of traffic intensity at time t

$$heta_{\textit{LES}_r} \equiv rac{
ho(t_{\textit{C}})}{
ho(t_{\textit{L}})} imes rac{w_{\textit{H}} + w_{\textit{L}}}{2}$$

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#### Frame of Reference

#### No-Information Predictor (N/)

- Uses no information about current system state
- ► Announces average waiting time

#### Queue-Length-Based Predictor (QL)

- ightharpoonup n = queue length upon arrival
- ightharpoonup s = number of agents upon arrival
- ightharpoonup m = average service time upon arrival

$$\theta_{QL}(n) \equiv (n+1) \times \frac{m}{s}$$

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## Performance Conditional on the Level of Delay

Time unit = 1 second.

		NI	QL	LES	LES <sub>r</sub>
Delays smaller than 30 (71%)	B	0	-8.0	6.8	14
	√ASE	7.7	11	46	52
Delays in (30, 120) (20%)	$\frac{B}{\sqrt{ASE}}$	0 25	-66 70	-26 87	-23 69
Delays larger than 120 (9%)	B	0	-274	-205	-185
	√ASE	62	336	282	270

- $\triangleright$  LES<sub>r</sub> is more accurate than LES for long delays
- $\triangleright$  Error in *LES*<sub>r</sub> prediction: large bias remains

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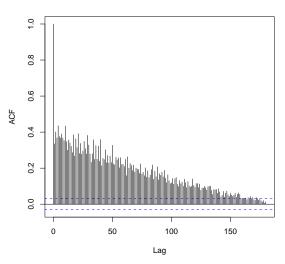
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#### Autocorrelation Function

#### Autocorrelation Function (ACF) for waits on 05/28/03



Suggests averaging over several past delays.

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Conclusions

We studied the accuracy of *LES* 

- Easy to implement
- ▶ Needs no info. regarding system parameters

#### Asymptotic Results

- ▶ It is asymptotically accurate in the QED regime with abandonments/balking
- ▶ The result holds even if there is no diffusion approximation!

#### **Empirical Results**

- ▶ Problem: Large variance of delays, significant time-variability
- ▶ LES has significant prediction error: bias + variance
- ▶ New delay-history-based predictors: significant bias remains
- ► Time-series analysis approach seems promising